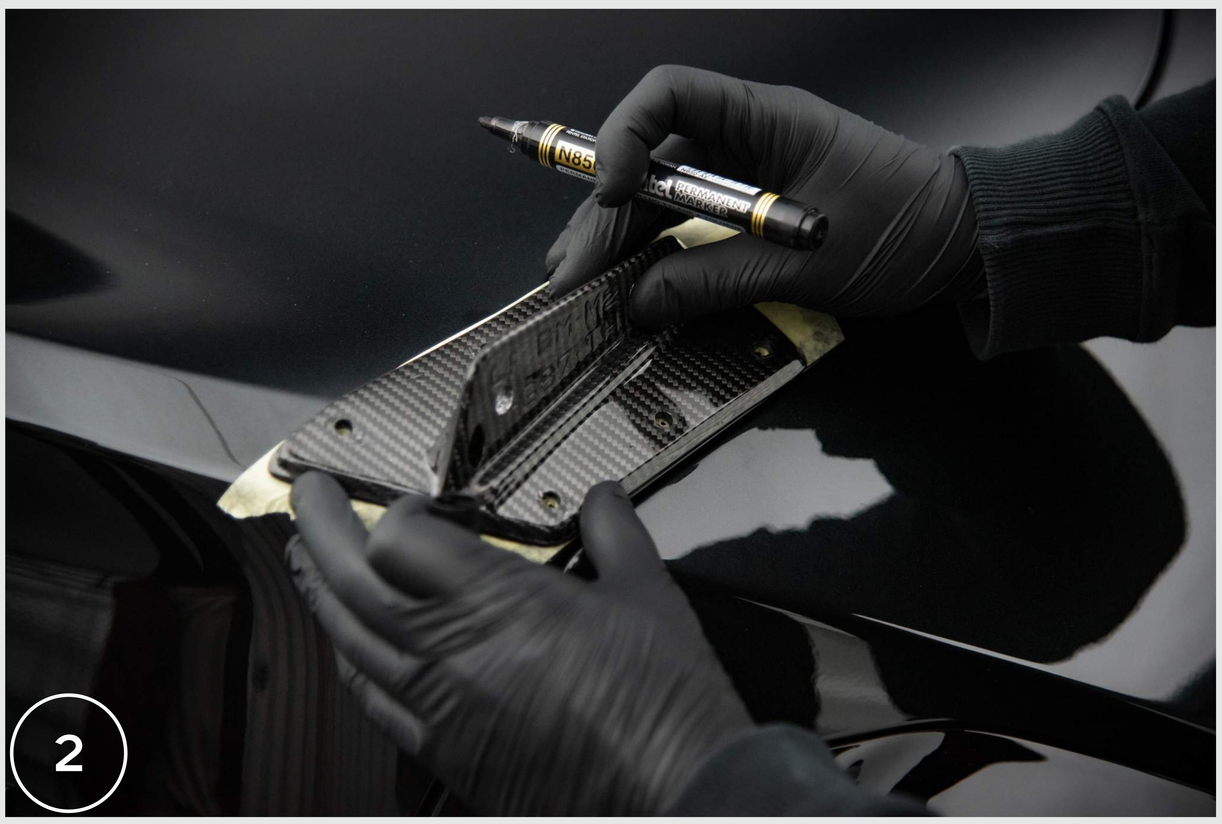
BMW M2 G87 Carbon Fiber Spoiler with LED light Assembly Instruction

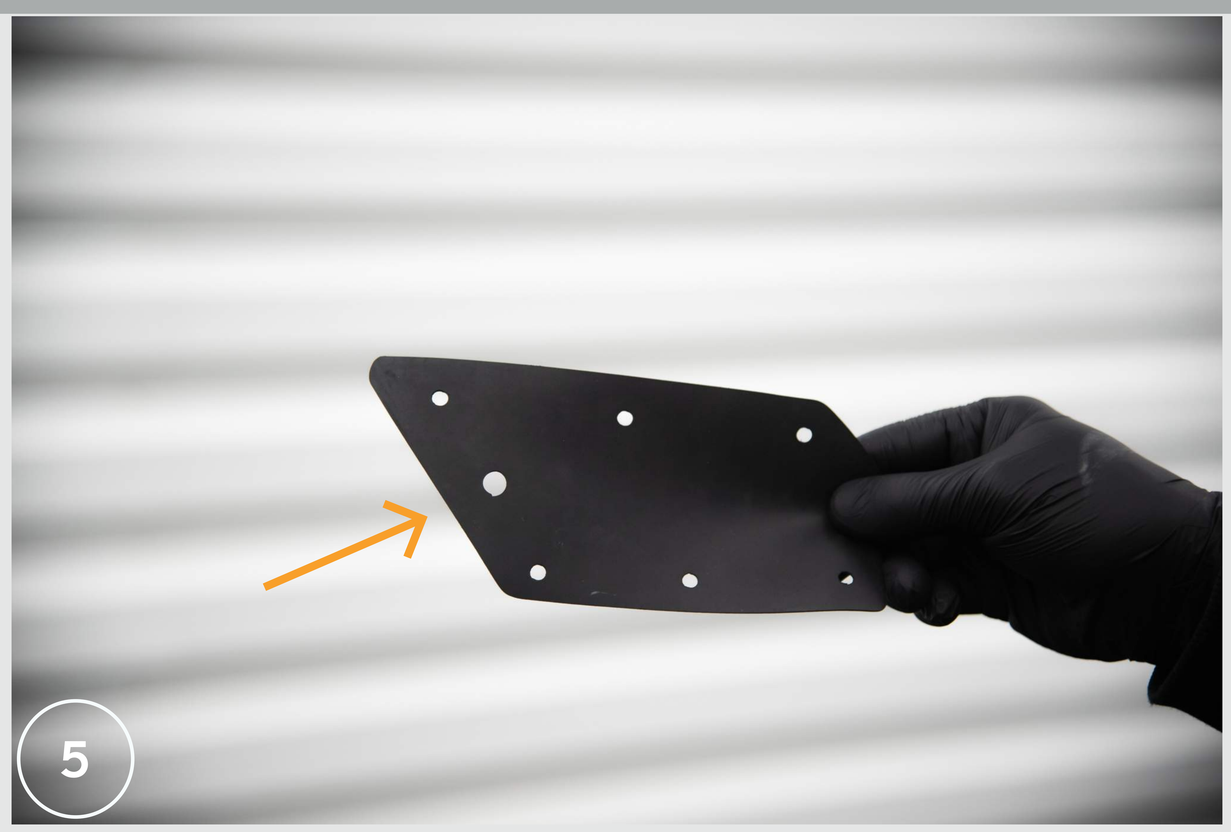
1. Place a few pieces of protective tape on the furthest ends of the trunk lid.

2. Place the trunk lid mount on the tape and mark the holes.

3. Drill through the trunk lid as marked. Use a 6 mm drill bit.

4. From the inner side of the trunk lid widen the drilled holes, but only the ones located closer to the center of the lid. Use a 19 mm wide hole saw. Drill out two of the three sheet metal layers with a hole saw.





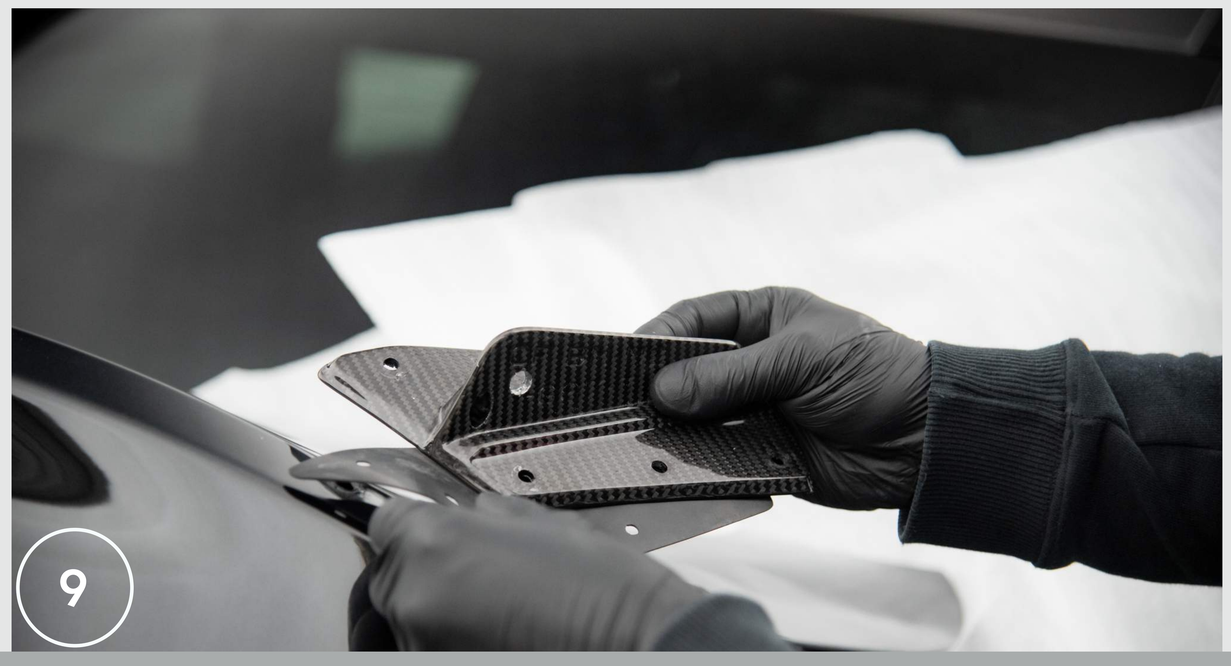
5.Take the right-side gasket (characterized by an additional hole).

6. Put the gasket on the right side of the trunk lid so that the holes in the gasket are aligned with the holes in the lid.

7.Drill a hole through the trunk lid where there is an additional hole on the gasket. Use an 8 mm drill bit.

8.Insert the grommet gasket into the drilled hole.

9.Place the right-side gasket to match the holes and place the trunk lid mount over it.

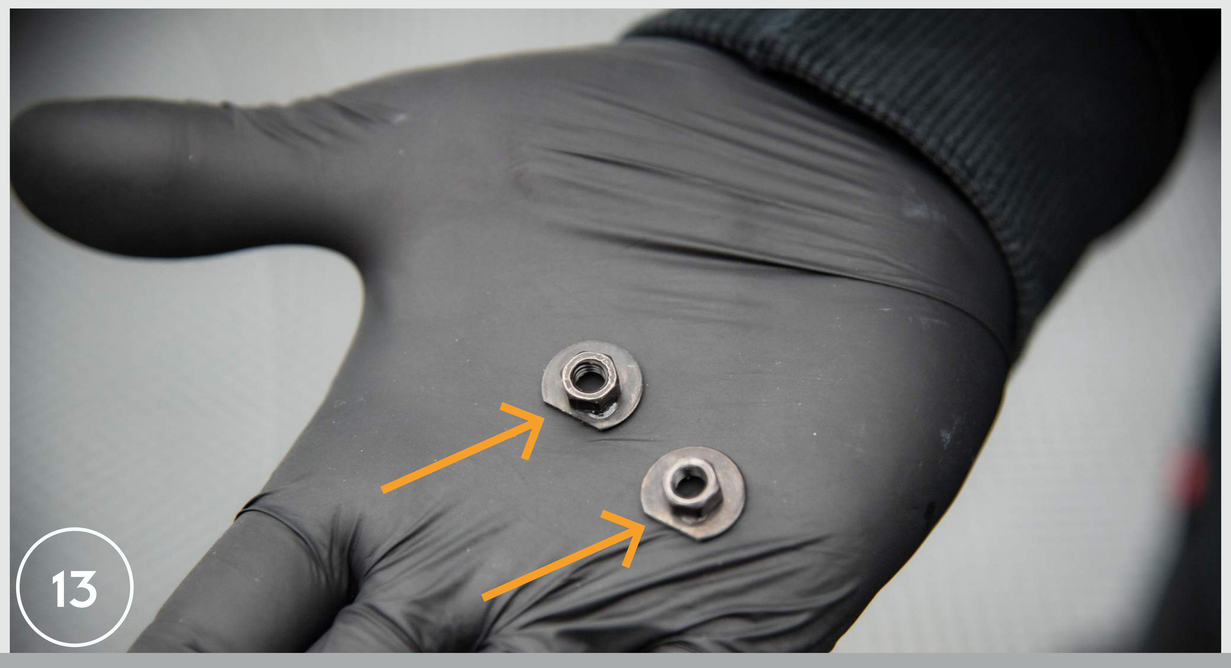


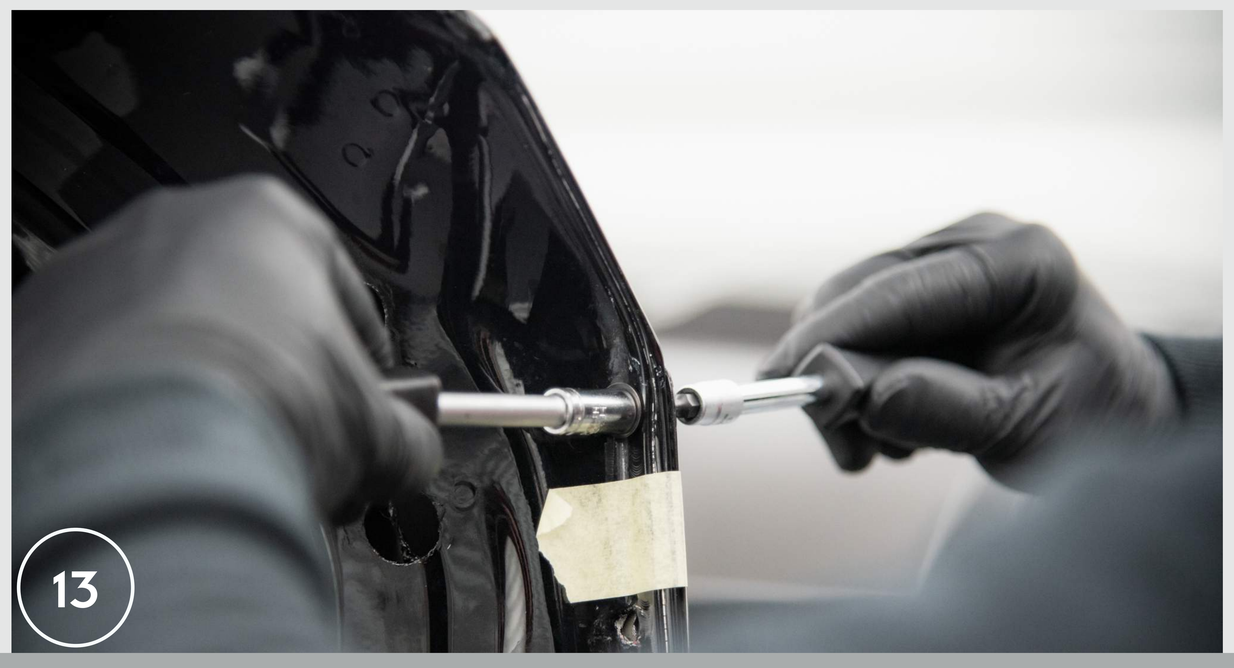
10. Secure the trunk lid mount with tape.

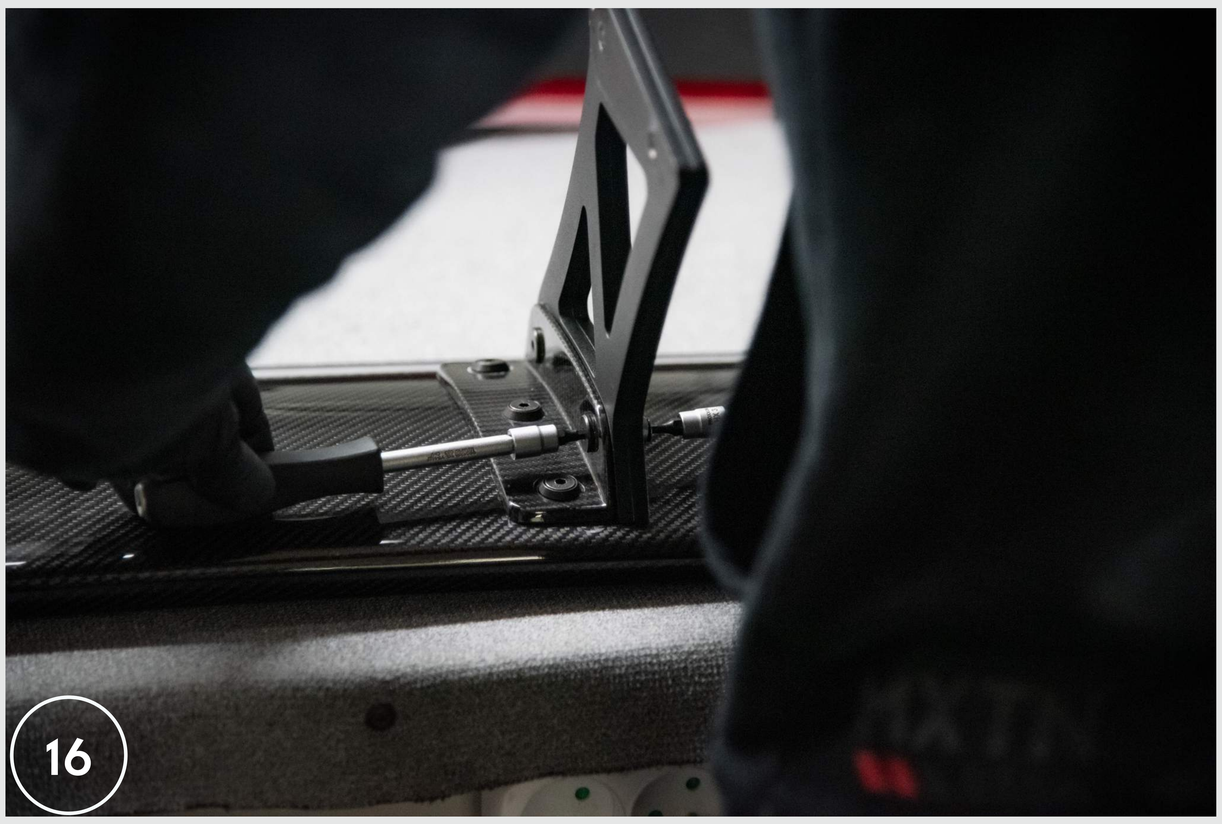
11. Prepare the mounting screws and washers. Apply a low-tear locking adhesive to the thread.

12. Screw the trunk lid mount, with the gasket in place, to the trunk lid.

13. To attach the external screws, cut the nuts appropriately to fit the trunk lid reinforcements.





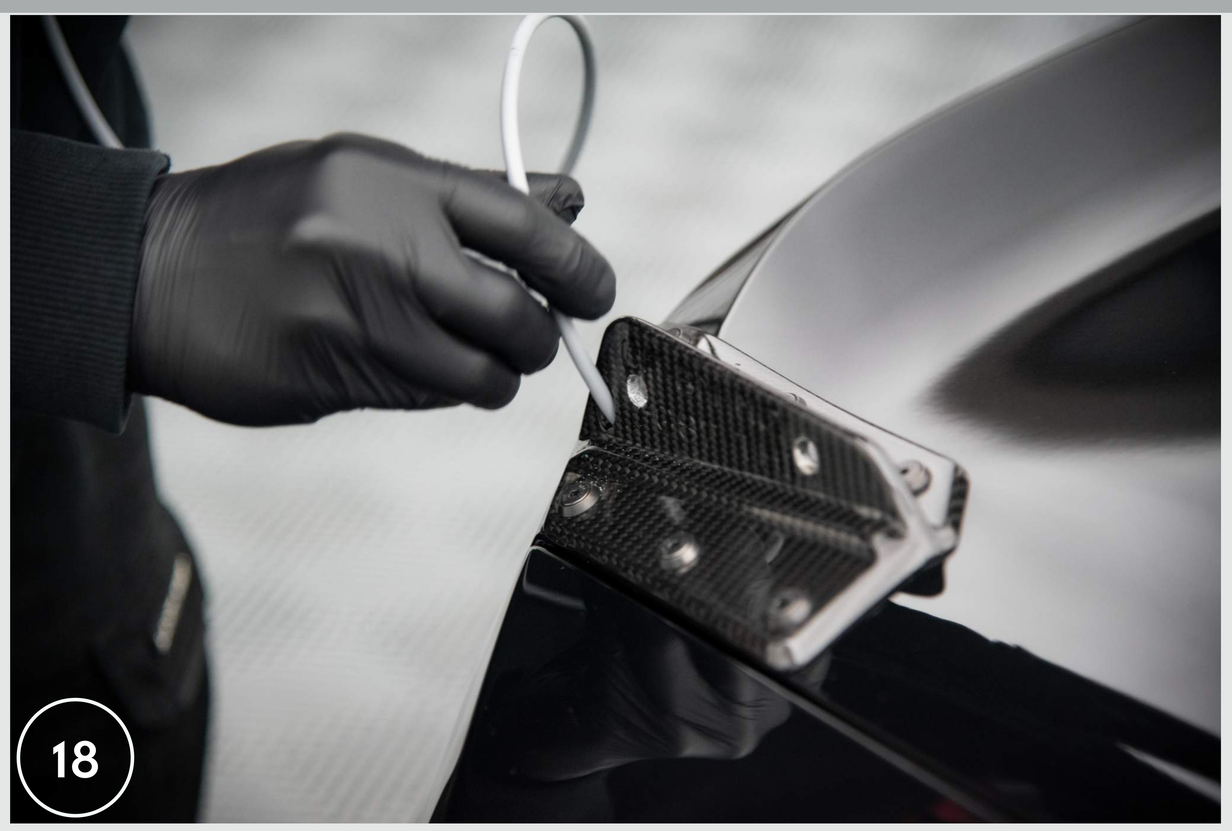


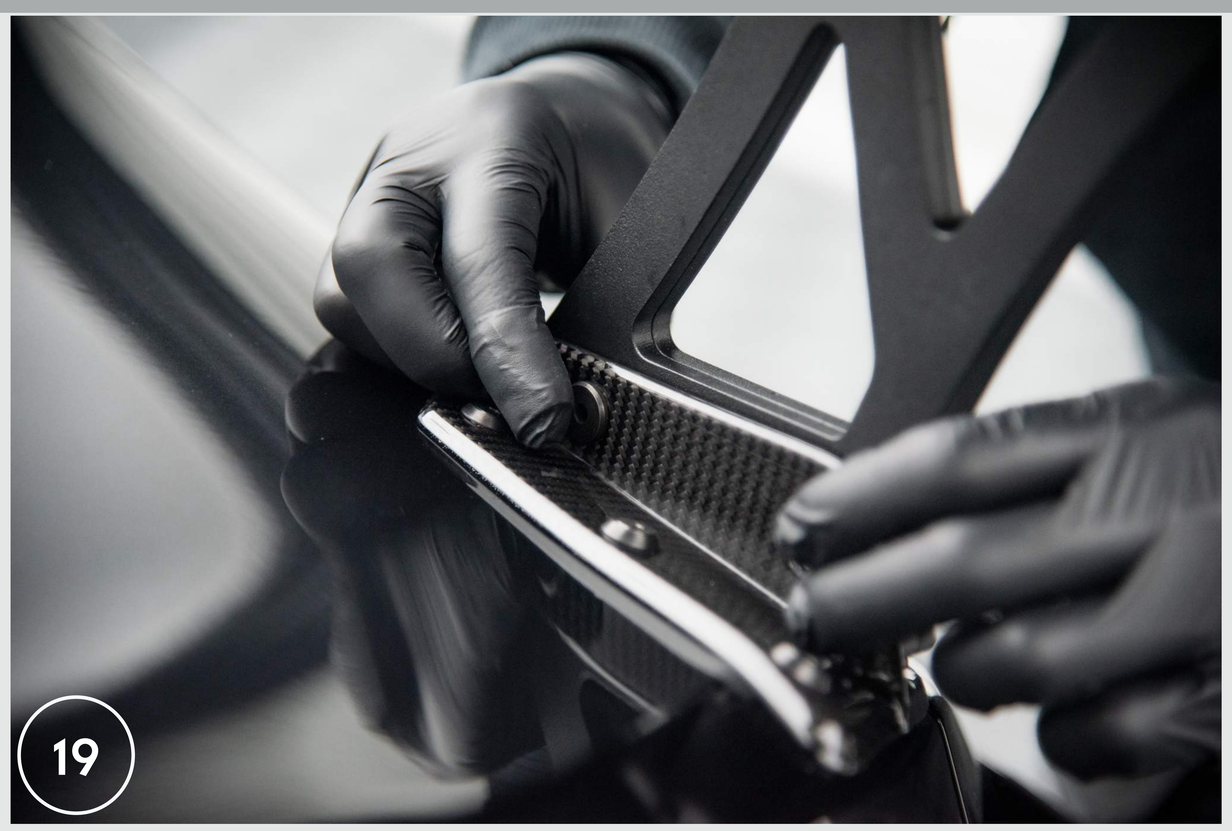
14. Attach the right mounting bracket to the spoiler and route the cable through the hole.

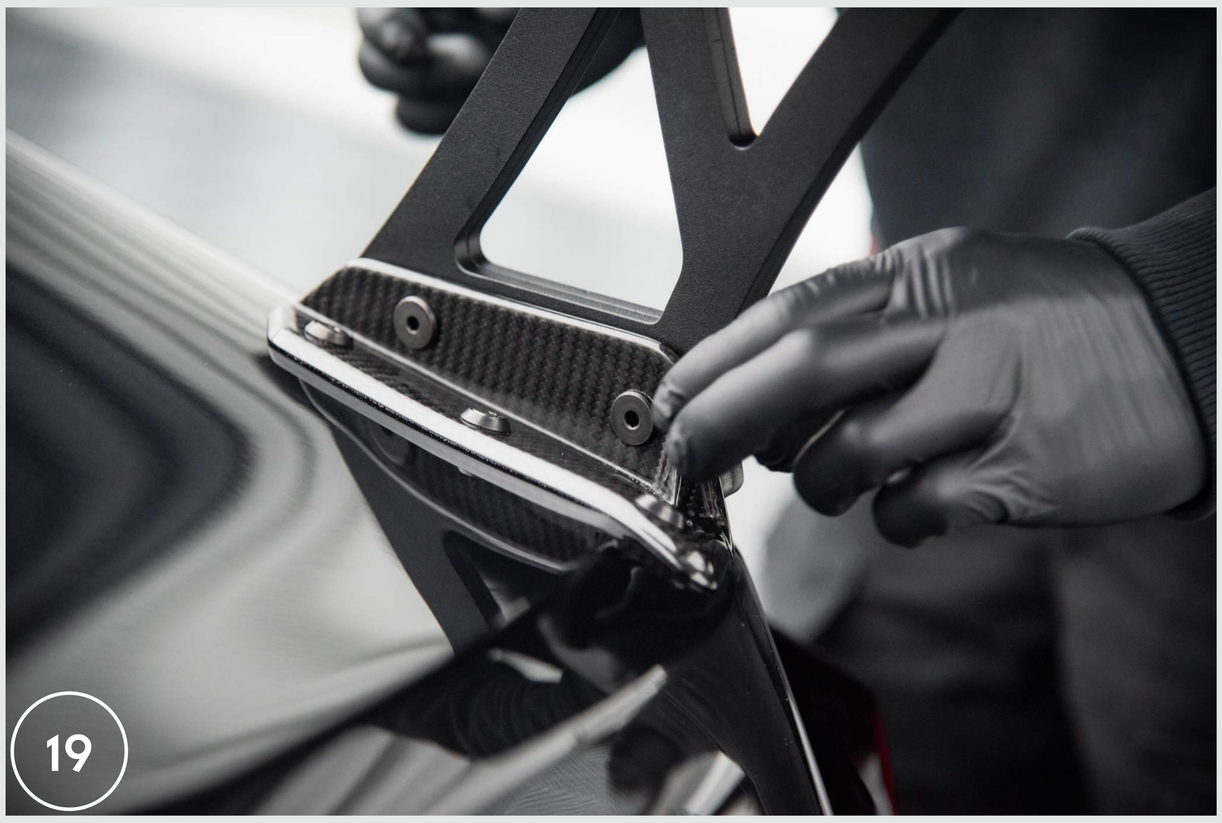
15. Prepare the mounting screws and washers. Apply a low-tear locking adhesive to the thread.

16. Screw the mounting brackets to the mounts on the spoiler.

17. Put the plugs into the holes in the trunk lid.







18. Put the cable through the hole in the trunk lid mount.

19. Place the spoiler mounting brackets with the trunk lid attachment and insert the threaded screws into the holes.

20. Screw both parts together, apply low-tear safety adhesive to the screw threads.

21. Connect the spoiler cable with the control box using electrical connectors.