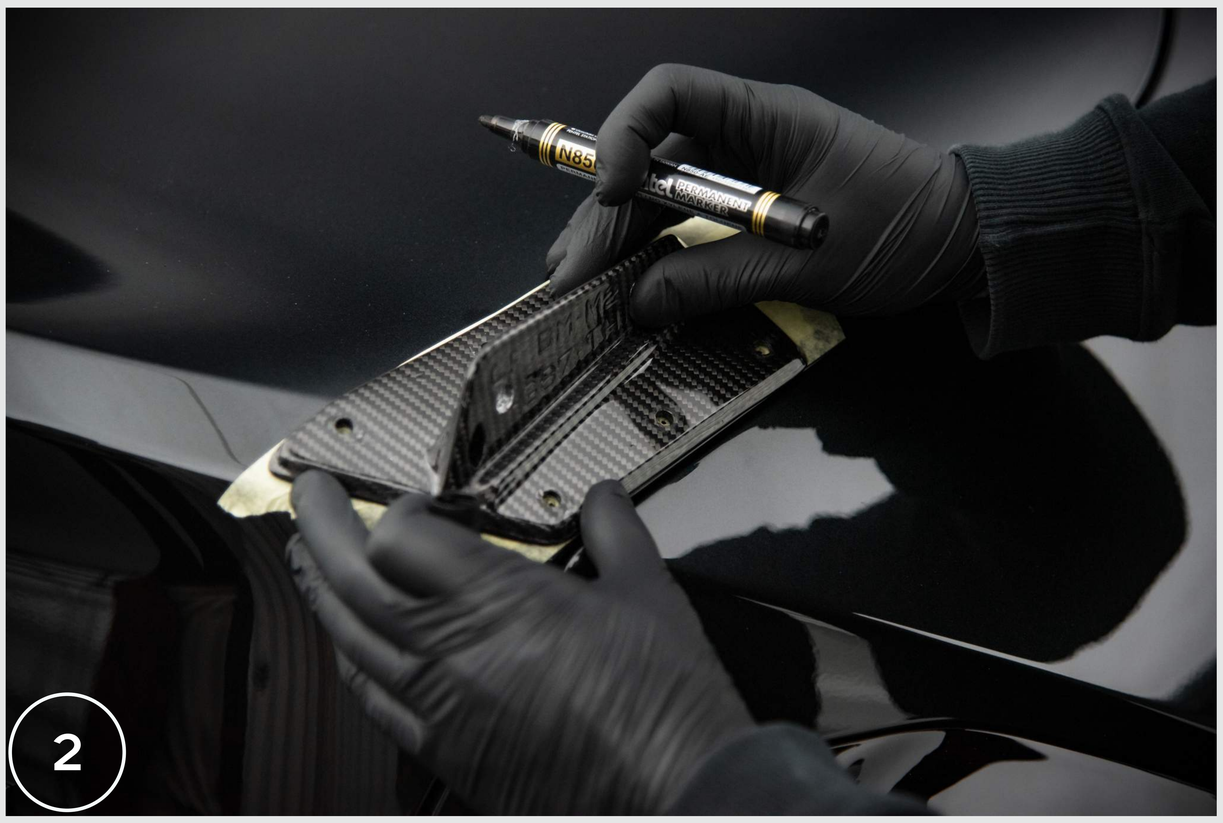
BMW M2 G87
Carbon Fiber Spoiler Wing
Assembly Instruction

1. Place a few pieces of protective tape on the furthest ends of the trunk lid.

2. Place the trunk lid mount on the tape and mark the holes.

3. Drill through the trunk lid as marked. Use a 6 mm drill bit.

4. From the inner side of the trunk lid widen the drilled holes, but only the ones located closer to the center of the lid. Use a 19 mm wide hole saw. Drill out two of the three sheet metal layers with a hole saw.



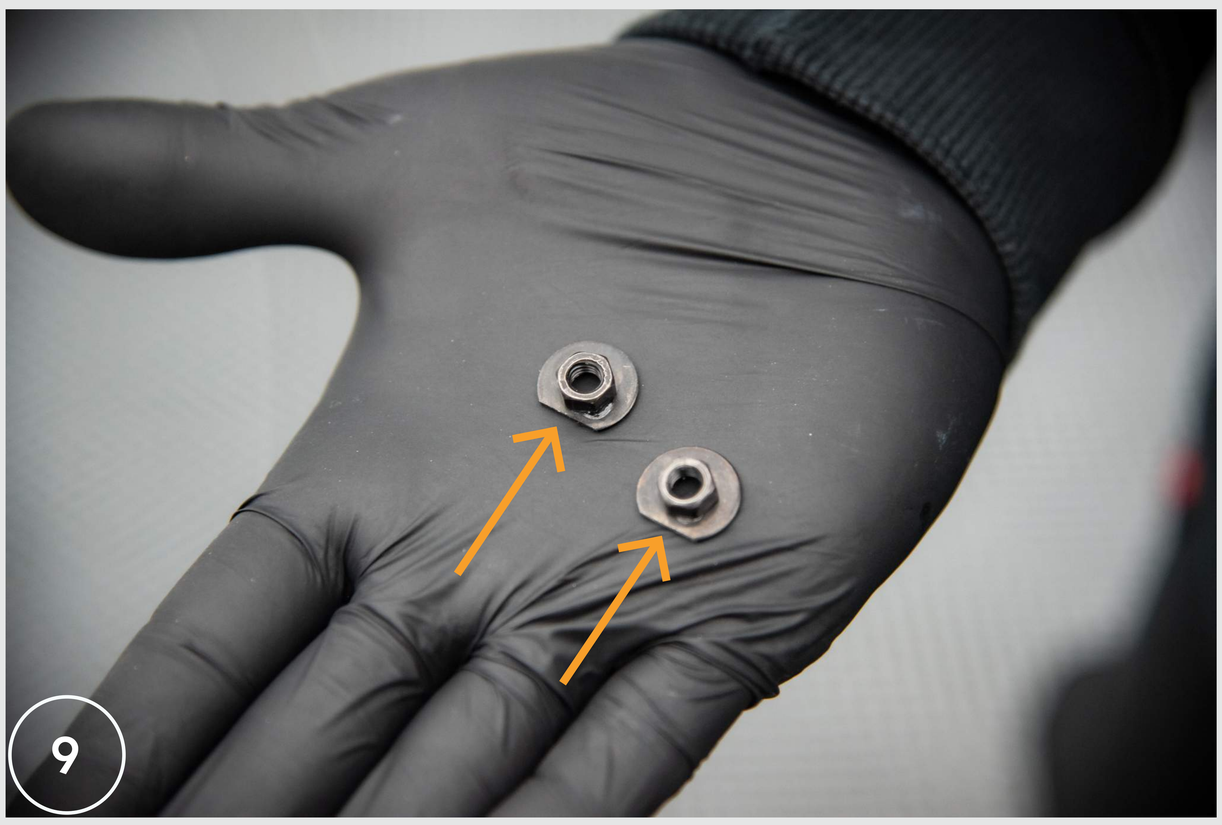
5. Place the gasket to match the holes and place the trunk lid mount over it.

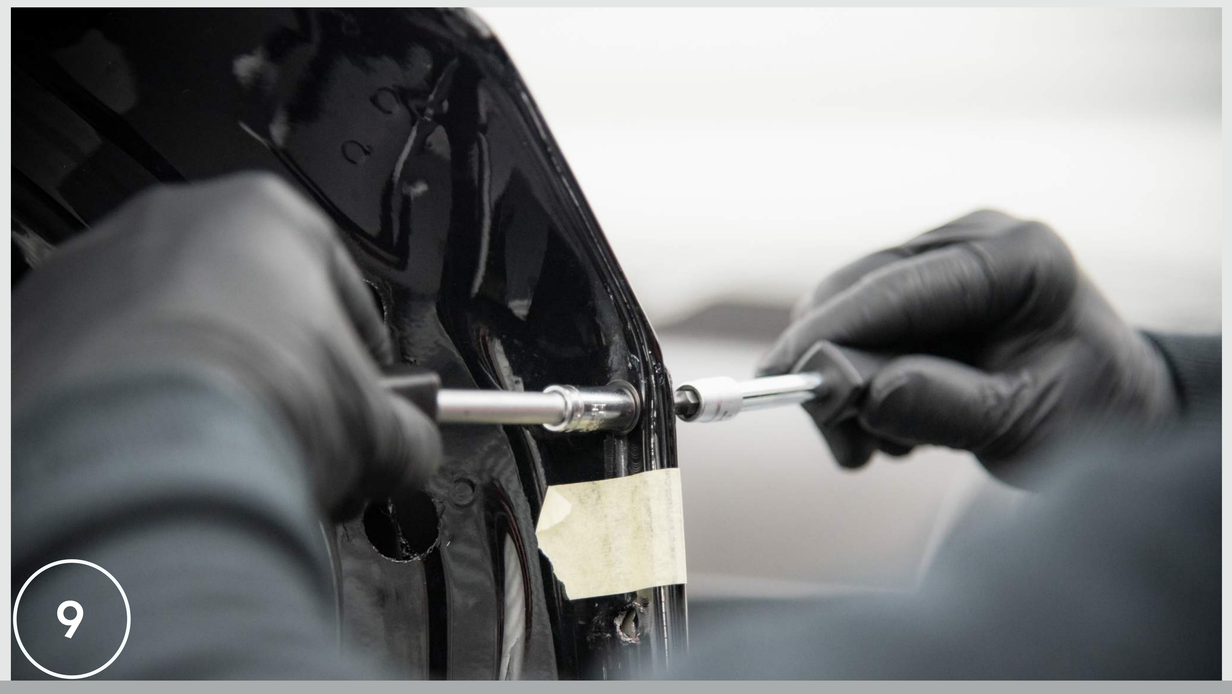
6. Secure the trunk lid mount to the trunk lid with tape.

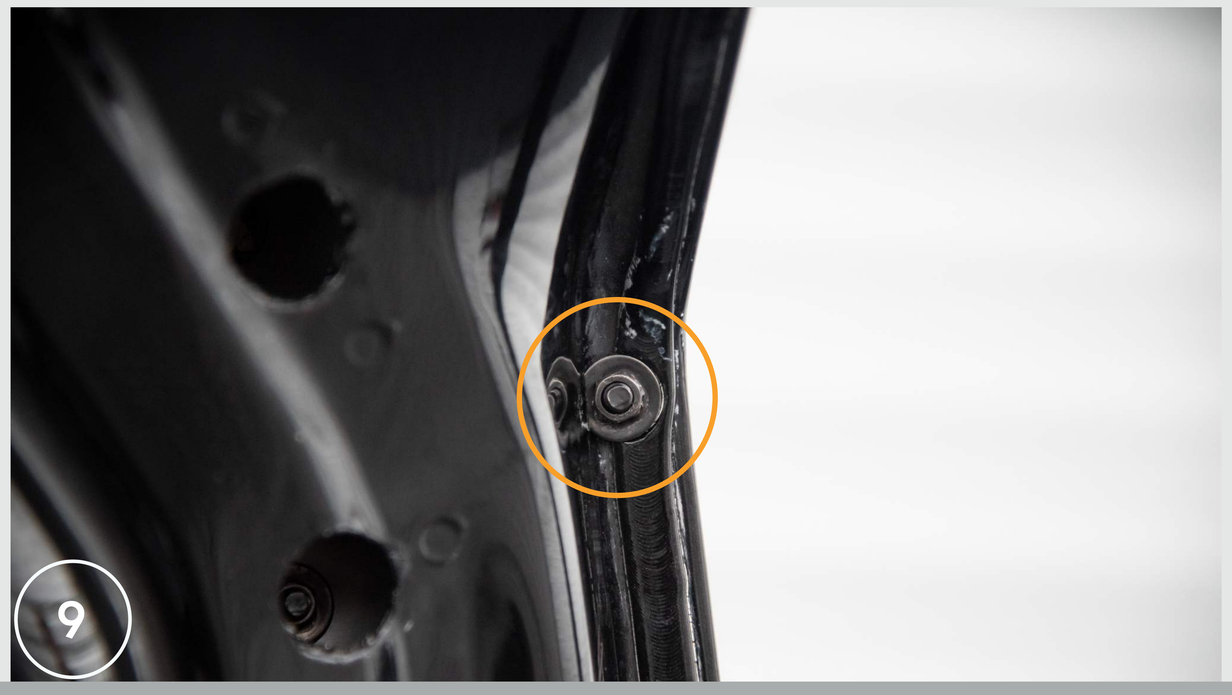
7. Prepare the mounting screws and washers. Apply a low-tear locking adhesive to the thread.

8. Screw the trunk lid mount, with the gasket in place, to the trunk lid.

9. To attach the external screws, cut the nuts appropriately to fit the trunk lid reinforcements.



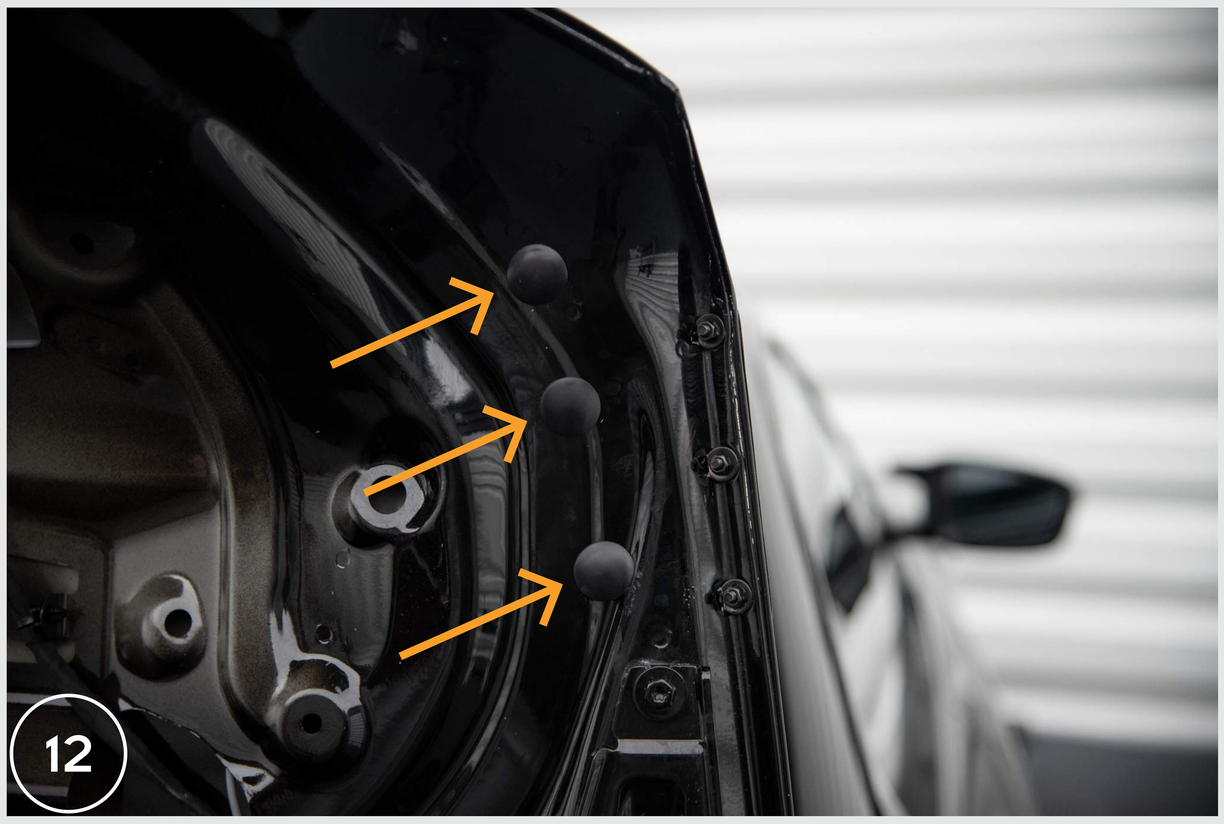
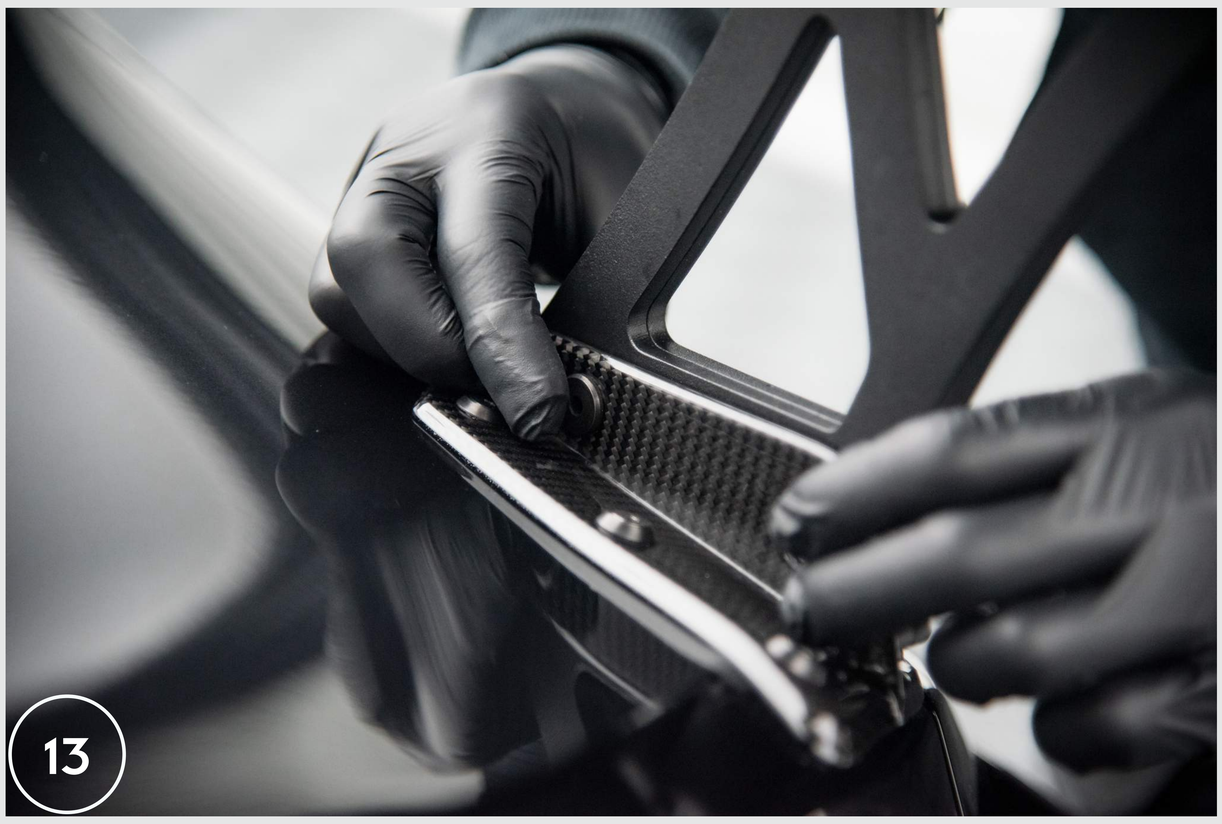




10. Attach the mounting brackets to the spoiler. Apply a low-tear locking adhesive to the mounting screws thread.

11. Screw the mounting brackets to the mounts on the spoiler.

12. Put the plugs into the holes in the trunk lid.

13. Place the spoiler mounting brackets with the trunk lid mount and insert the threaded screws into the holes.

14. Screw both parts together, apply low-tear safety adhesive to the screw threads.